

Technical Data Sheet

# SCHULABLEND<sup>®</sup> (PA/PP) M/MO 2101 MK10

Polyamide + PP  
Engineering Plastics

**Product Description**

10% mineral filled PA-PP-Blend with high chemical resistance and reduced moisture absorption. (Former name: SCHULABLEND<sup>®</sup> MK10)

**General**

Filler / Reinforcement	• Mineral, 10% Filler by Weight
Features	• Chemical Resistant • Low Moisture Absorption
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm <sup>3</sup>	1.05 g/cm <sup>3</sup>	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	10 cm <sup>3</sup> /10min	10 cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.3 %	1.3 %	
Flow	1.0 %	1.0 %	

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	261000 psi	1800 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	4640 psi	32.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	6.0 %	6.0 %	ISO 527-2/1A/50

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.4 ft·lb/in <sup>2</sup>	5.0 kJ/m <sup>2</sup>	
73°F (23°C)	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	
Notched Izod Impact (Area) (73°F (23°C))	5.23 ft·lb/in <sup>2</sup>	11.0 kJ/m <sup>2</sup>	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/Af
264 psi (1.8 MPa), Unannealed	126 °F	52.0 °C	
Vicat Softening Temperature	162 °F	72.0 °C	ISO 306/B50

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.08 in (2.0 mm)	1200 °F	650 °C	

**Additional Information**

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	464 to 518 °F	240 to 270 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

**Notes**

These are typical property values not to be construed as specification limits.